



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

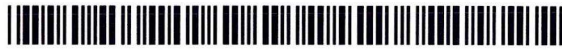
HT-900-NC-27
Job Sheet 191566



Part No: HT-900-NC-27

Job Qty: 10 pcs

Part Name: Plug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/4/19

Job Tracking No:

Due Date: 3/18/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG HT-900-NC Rev.6E IPP Rev. A 19.02.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs	3/18/19	3/18/19	0.00	0.00	Purchasing - 1		MAR 12 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	10 pcs	3/18/19	3/18/19	0.00	0.00	Packaging 2 - 1 - B4B		MAR 12 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
120	QC 6	10 pcs	3/18/19	3/18/19	0.00	0.00	QC 6 - 42		MAR 12 2019
							QC 6 - 9		
							QC 6 - 68		
130	Packaging 3-1 - Stock - B4B	10 pcs	3/18/19	3/18/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
140	QC 21 - SA	10 pcs	3/18/19	3/18/19	0.00	0.00	QC 21 - SA - 21		MAR 13 2019
							QC 21 - SA - 70		

Part Op 100 - Issue P/O to METEC; P/O 013703 - Manufacture HT-900-NC-27 as per DWG. -Certificate of Conformity is required
 Descriptions: required Arrow Tech
 110 - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
HT-900-NC-27P	Plug Assembly	10 (1 ea)	100-Purchasing	5161620

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	HT-900-NC-27P	10	0	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S161621



Part: HT-900-NC-27

Job No: 191566

Serial No/Batch: S161621

Revision: 6E

Inspector:

Exp Date:

Instructions:

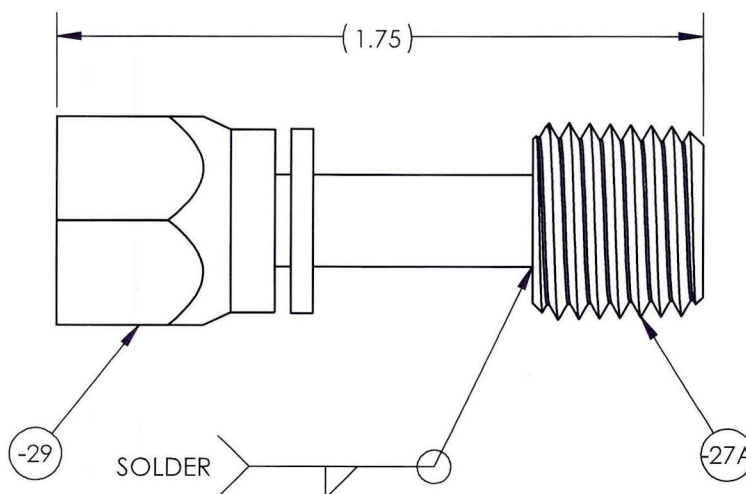
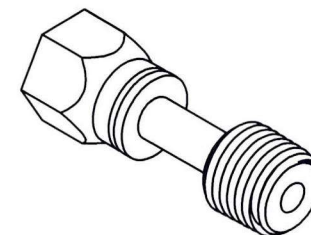
Date: 03/12/19

Part Specifications
Specifications could not be found.

Plex 3/4/19 1:08 PM dart.Lussier.Patrick

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-27)

PLUG ASSEMBLY

DART AEROSPACE	
TITLE FUEL NOZZLE CLEANER	
DWG NO. HT-900-NC-27	REV 6E
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: NELSON APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 2:1	DATE 9/30/2014
SHEET 8 OF 15	



Quotation

PHGE Machine Works LLC dba
Arrow Tech Machine Works
29751 E. Enid Rd. Unit C
Eugene, Oregon 97402

Date	Quote #
2/27/2019	236

Phc (541) 780-6938
FA (458) 215-4938
Em atechmachineworks@gmail.com

Customer Details	Payment Terms	Sales Rep
	Withing 30 days due net	Gabriel Escobar
	Contact	

Quantity	Item	Description	Unit Price	Amount
10	HT-900-NC-27 REV-6E	PLUG ASSY.	\$ 50.10	\$ 501.00
20	"	"	\$ 45.17	\$ 903.40
30	"	"	\$ 30.42	\$ 912.60

501\$
667.09

Subtotal
Freight
Payment and Credit Applied
Total

Patrick Lussier

From: Linda Lacelle
Sent: Monday, February 25, 2019 4:17 PM
To: Patrick Lussier
Cc: Marie Lajeunesse
Subject: Fwd: Need bom and route for HT-900-NC-27 ASAP

Pls purchase

Sent from my iPhone

Begin forwarded message:

From: Daniel Paquette <dpaquette@dartaero.com>
Date: February 25, 2019 at 3:54:48 PM EST
To: Marie Lajeunesse <mlajeunesse@dartaero.com>
Cc: David Duval <dduval@dartaero.com>, Linda Lacelle <llacelle@dartaero.com>, Jason Leroux <jleroux@dartaero.com>
Subject: RE: Need bom and route for HT-900-NC-27 ASAP

R & B done purchase METEC.

From: Marie Lajeunesse <mlajeunesse@dartaero.com>
Sent: Monday, February 25, 2019 2:52 PM
To: Daniel Paquette <dpaquette@dartaero.com>
Cc: David Duval <dduval@dartaero.com>; Linda Lacelle <llacelle@dartaero.com>; Jason Leroux <jleroux@dartaero.com>
Subject: Need bom and route for HT-900-NC-27 ASAP

Hi Dan ,would need bom and route for HT-900-NC-27 please .

Thanks

Marie

Metec .
&
Arrow tech



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
PO042783



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No:	PO042783
PO Date:	3/4/19
Due Date:	3/18/19
Purchase Order Revision:	
Revision Date:	
Ship-To Contact:	Lussier, PatrickPhone:
Pymt Terms:	Net 30
Freight Terms:	
Special Comments:	

Ship To:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	191566	HT-900-NC-27P			Plug Assembly REV 6E	Firmed	-	3/18/19	10 Ea	0 Ea	10 Ea	\$50.10/Ea	\$501.00
Grand Total:													\$501.00

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/4/19 1:16 PM dart.Lussier.Patrick



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 461

Date: 3/11/2019 ✓
PO Ref: 042783 ✓
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty ✓

10 ✓

Item

FUEL NOZZLE CLEANER (PLUG ASSEMBLY)

Part No. ✓

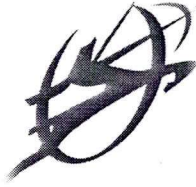
HT-900-NC-27 ✓

Received by: _____

Packaged by: ADB

Checked by: Tim L

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: 042783 ✓ Dated: 3/18/2019

Our Order / Job No: 042783-AWT Order Qty: 10 ✓

Part Name: PLUG ASSEMBLY

Part Number HT-900-NC

Lot Size: N/A Ship Date: 3/18/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: HT-900-NC-27 ✓ Rev: 6E

Material Size and Type: N/A

Material Specifications: BUYOUT (SEE ATTACHMENT)

Heat Treatment: N/A

Plating/Finish: N/A

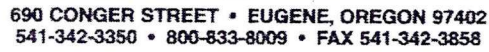
Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 3/11/19

Signed: *Herat-m Faliel*

DAS
68
9-89

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com



Order #	00172077
Order Date	03/05/19
Page	1
Customer PO #	
-	

Sold to:
CASH SALES - EUGENE

<i>Sls</i> 1	<i>Sls</i> 2	<i>Location</i>	<i>Ship Via</i>	<i>Pack List #</i>	<i>Rqstd Ship Date</i>	<i>Actual Ship Date</i>
BL		1	WILL CALL	172077		03/05/19

Received by _____ Date _____